

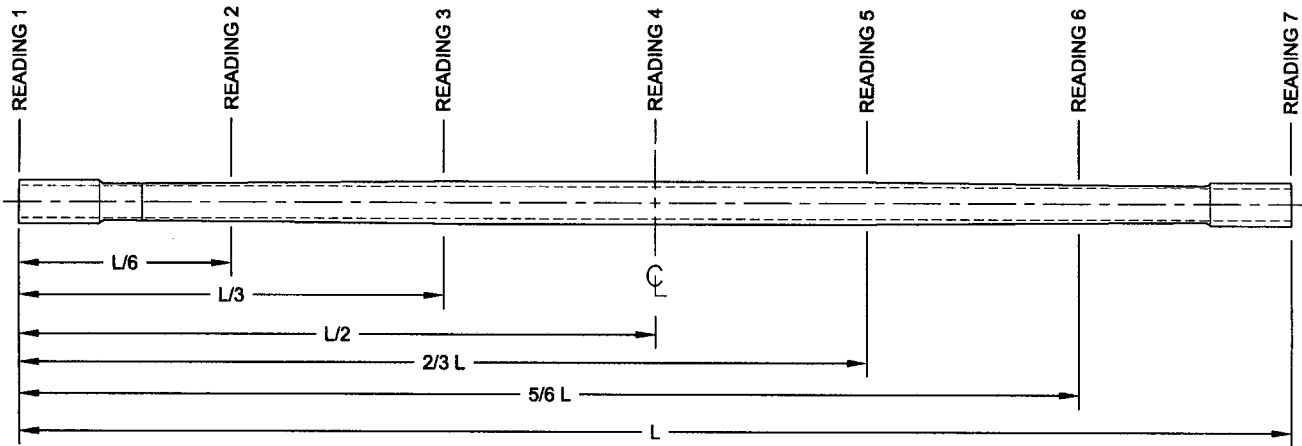
<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	
<b>Description:</b> Crosstube Assembly (AW119 MKII Fwd)	<b>Part Number:</b>	<b>D119-796-141</b>
<b>Inspection Dwg:</b> D119-796-141 <b>Rev:</b> F		<b>Page 1 of 2</b>

### FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	6.00	+/-0.030					
	2.516	+/-0.005					
	2.333	+/-0.005					
	2.333	+/-0.005					
	2.408	+/-0.005					
	2.502	+/-0.005					
	2.596	+/-0.005					
	2.596	+/-0.005					
SIDE B	6.00	+/-0.030					
	2.516	+/-0.005					
	2.333	+/-0.005					
	2.333	+/-0.005					
	2.408	+/-0.005					
	2.502	+/-0.005					
	2.596	+/-0.005					
	2.596	+/-0.005					
	102.26	+/-0.020					

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### WALL THICKNESS MEASUREMENT



Location	WALL THICKNESS MEASUREMENT (IN)				Deviation $\Delta w$ (max-min)	TOLERANCE
	w1	w2	w3	w4		
READING 1 L = 0"						0.030"
READING 2 L =						
READING 3 L =						0.063"
READING 4 L =						
READING 5 L =						
READING 6 L =						0.030"
READING 7 L =						

#### Calibration Result

Actual Block Thickness: \_\_\_\_\_

Sitiescan 250 Measured Thickness: \_\_\_\_\_

<b>Measured by:</b>		<b>Audited by:</b>		<b>Preliminary Approval:</b>	
<b>Date:</b>		<b>Date:</b>		<b>Date:</b>	

Rev	Date	Change	Revised by	Approved
A	15.04.14	New Issue (P/O D119-796-101)	KJ	<i>[Signature]</i>